

## ABSTRACT

An epitaxial silicon wafer which comprises a silicon wafer produced by a method characterized as comprising pulling up a silicon single crystal under a condition wherein when an oxygen concentration is  $7 \times 10^{17}$  atoms/cm<sup>3</sup> a nitrogen concentration is about  $3 \times 10^{15}$  atoms/cm<sup>3</sup> or less, and when an oxygen concentration is  $1.6 \times 10^{18}$  atoms/cm<sup>3</sup> a nitrogen concentration is about  $3 \times 10^{14}$  atoms/cm<sup>3</sup> or less, and, an epitaxial film formed on the wafer. The epitaxial film, being formed on such a wafer, has crystal defects, which are observed as LPD of 120 nm or more on the epitaxial film, in a range of 20 pieces/200-mm wafer or less. The epitaxial silicon wafer contains nitrogen atoms doped therein and also has satisfactory characteristics as that for use in a semiconductor device.